



HYDRAULIC TAPPING MACHINES RH.MODELS

INCLUDE:

- Worktable with T. Form canals of 800 x 600 mm.
- Hydraulic equipment mounted into the table.
- Independent tap speed governors (Forward and reverse).
- Parallel arm.
- Fixed mount..
- Quick change chuck for Bilz system collets.
- Tap lubricator system.
- Digital readout.
- Inverter.
- Gear box with two speed ranges (Models RHR.)
- Special standard accessories in mod. RHRM60D:
Worktable with T. Form canals of 1000 x 680 mm.



Model	r.p.m.	Torque in Nm	Chuck size	Capacity in steel < 50kg	
TYPE WITH FIXED HEAD					
RH20D	÷ 500	105	Size 2 Ø 31	M3 – M24	
RHR30D	÷140 + ÷500	255 + 85	Size 2 Ø 31	M4 – M30	
RHR45D	÷110 + ÷500	440 + 105	Size 3 Ø 48	M4 – M45	
RHR60D	÷55 + ÷275	1100 + 220	Size 4 Ø 60	M5 – M60	
TYPE WITH MULTIPOSITION HEAD					
RHM20D	÷ 500	105	Size 2 Ø 31	M3 – M24	
RHRM30D	÷140 + ÷500	255 + 85	Size 2 Ø 31	M4 – M30	
RHRM45D	÷110 + ÷500	440 + 85	Size 3 Ø 48	M4 – M45	
RHRM60D	÷55 + ÷275	1100 + 220	Size 4 Ø 60	M5 – M60	

WORKING AREA MOD.RH/RHM20D ; RHR/RHRM30D = 1.800 mm
WORKING AREA MOD.RH/RHM45D ; RHR/RHRM60D = 2.200 mm

ACCESSORIES FOR RH MODELS		
A-RH-01	Automatic depth control (D+) “Programming depth stop and automatic reverse”.	
A-RH-02	Magnetic base mount 1B (Mod. RH/RHM20D ; RHR/RHRM30D)	
A-RH-03	Magnetic base mount 2B (Mod. RHR/RHRM45D ; RHR/RHRM60D)	
A-RH-04	Worktable with T. Form canals of 1000 x 680 mm.	
A-RH-05	Coolant pump & tank	
A-RH-06	Mechanical depth stop	
A-RH-07	Set of castors for RH/RHM20D	
A-RH-08	Set of castors with supplements for RHRM30D and RHR/M45D models	
A-RH-09	Fixed lateral top table with T. Form canals 600 x 360 mm	
A-RH-10	Fixed lateral top table with T. Form canals 800 x 360 mm (Big table)	
A-RH-11	C-clamp mount (Available for RH/RHM20D & RHR/RHRM30D models)	
A-RH-14	Set of castors with supplements for RHRM60D models	



HYDRAULIC TAPPING MACHINES GH.MODELS

INCLUDE:

- Hydraulic equipment mounted into a mobile small box.
- Independent tap speed governor for forward and reverse.
- Parallel arm.
- Fixed mount..
- Quick change chuck for BILZ system collets.
- Tap lubricator system.
- Digital readout.
- Inverter.
- Gear box with two speed ranges (Models GHR.)



Model	r.p.m.	Torque in Nm	Chuck size	Capacity in steel < 50kg	
TYPE WITH FIXED HEAD					
GH20D	÷ 500	105	Size 2 Ø 31	M3 – M24	
GHR30D	÷140 + ÷500	255 + 85	Size 2 Ø 31	M4 – M30	
GHR45D	÷105 + ÷500	440 + 85	Size 3 Ø 48	M4 – M45	
GHR60D	÷55 + ÷275	1100 + 220	Size 4 Ø 60	M5 – M60	
TYPE WITH MULTIPOSITION HEAD					
GHM20D	÷ 500	105	Size 2 Ø 31	M3 – M24	
GHRM30D	÷140 + ÷500	255 + 85	Size 2 Ø 31	M4 – M30	
GHRM45D	÷105 + ÷500	440 + 85	Size 3 Ø 48	M4 – M45	
GHRM60D	÷55 + ÷275	1100 + 220	Size 4 Ø 60	M5 – M60	

WORKING AREA MOD.GH/GHM20D ; GHR/GHRM30D = 1.800 mm
WORKING AREA MOD.GH/GHM45D ; GHR/GHRM60D = 2.200 mm

ACCESSORIES FOR GH MODELS		
A-GH-01	Automatic depth control (D+) “Programming depth stop and automatic reverse”.	
A-GH-02	Magnetic base mount 1B (Mod. GH/GHM20DR/ GHRM30D)	
A-GH-03	Magnetic base mount 2B (Mod. GHR/GHRM45DR/ GHRM60D)	
A-GH-04	Mechanical depth stop	
A-GH-05	C-clamp mount (Available for GH/GHM20DR/ GHR30D models)	